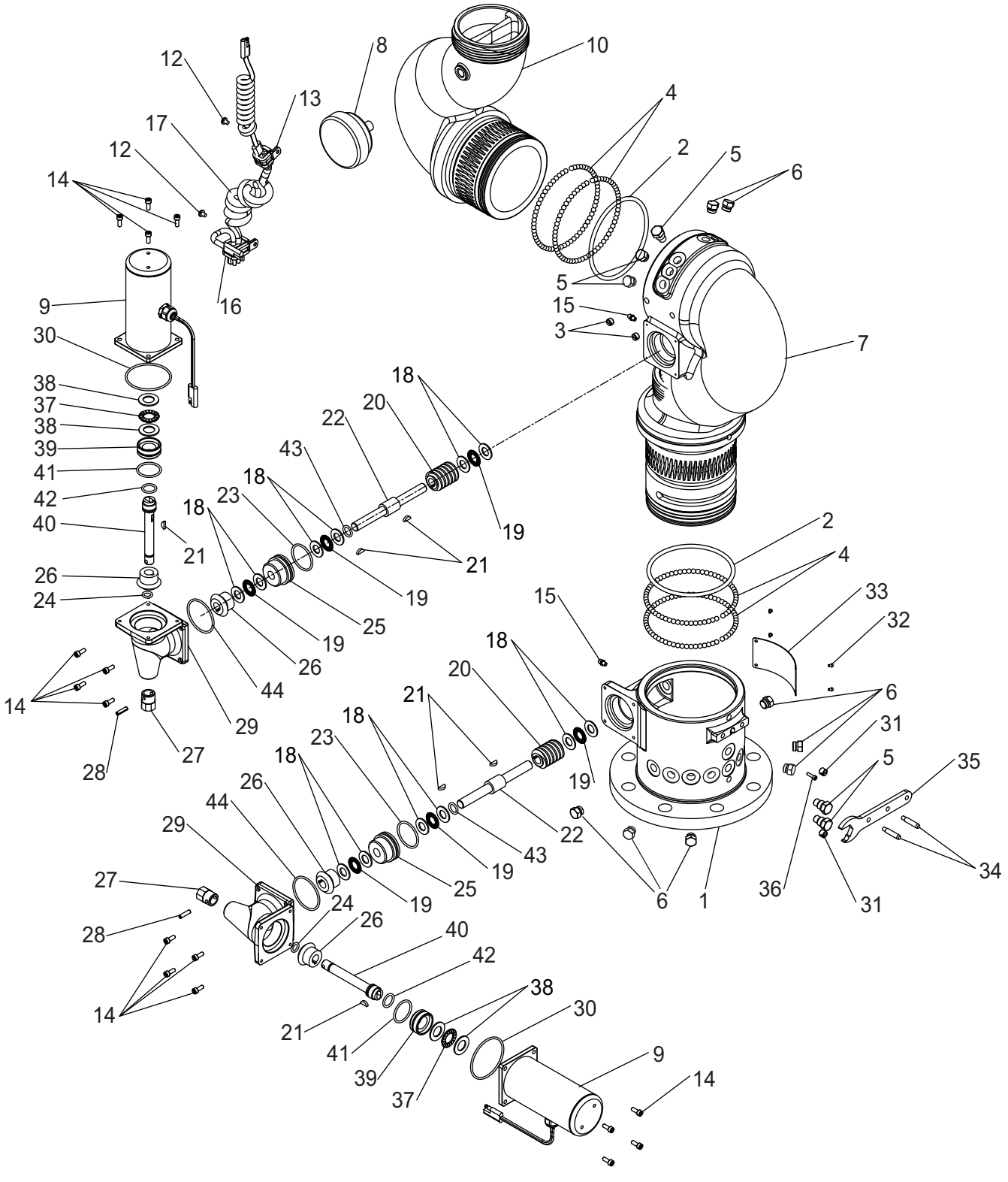

ELKHART BRASS MFG. CO., INC.
ELKHART, INDIANA

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SCORPION ELECTRIC 8294-04

ITEM #	PART #	QTY	DESCRIPTION
1	15590001	1	BASE - 4" 150# FLANGE
2	57452000	2	O-RING
3	63688000	2	SLT SET SCR NYLON
4	15027000	248	BALL - .250 DIA S/S
5	65075001	3	SCREW - DRIVE CAM
6	51862001	12	PLUG - STOP
7	81395001	1	INLET BODY SUB ASS'Y.
8	33587000	1	PRESSURE GAUGE
9	81274001	2	MOTOR - ELECTRIC*
10	80978001	1	OUTLET BODY SUB ASS'Y.
11	81074001	1	SPARE PART (NOT SHOWN)
12	63797000	2	PHILPS PAN SCR SS
13	23566000	1	CLAMP - LOOP CUSHIONED
14	61037000	16	SOC CAP SCR SS
15	31011000	2	FITTING - GREASE
16	23567000	1	CLAMP - LOOP CUSHIONED
17	80812000	1	WIRING HARNESS ASS'Y
18	71511000	12	WASHER - THRUST
19	15698000	6	BEARING - THRUST
20	71246000	2	GEAR - WORM
21	42002000	6	KEY - WOODRUFF
22	63936001	2	SHAFT - WORM
23	57336000	2	O-RING
24	57298000	2	O-RING
25	63606001	2	SPACER - BEARING
26	33692000	4	GEAR - MITER
27	47651001	2	NUT - OVERIDE
28	51224000	2	ROLL PIN
29	20398001	2	GEAR CASE
30	57318000	2	O-RING
31	63675000	2	SLT SET SCR NYLON
32	61215100	4	RD HD DRIVE SCR S/S
33	44333000	1	LABEL - SCORPION
34	51097000	2	PIN - RETAINING
35	71306001	1	WRENCH
36	63796000	1	SOCKET CAP SCREW S/S
37	15699000	2	BEARING - THRUST
38	71513000	4	WASHER - THRUST
39	17707001	2	BEARING - BUSHING
40	63945001	2	SHAFT - GEAR
41	57337000	2	O-RING
42	57295000	2	O-RING
43	57321000	2	O-RING
44	57429000	2	O-RING

*Pre '02 Scorpion 8294-04 replacement kit is 81301001 and pre '02 Scorpion 8294-01 replacement kit is 81453001.

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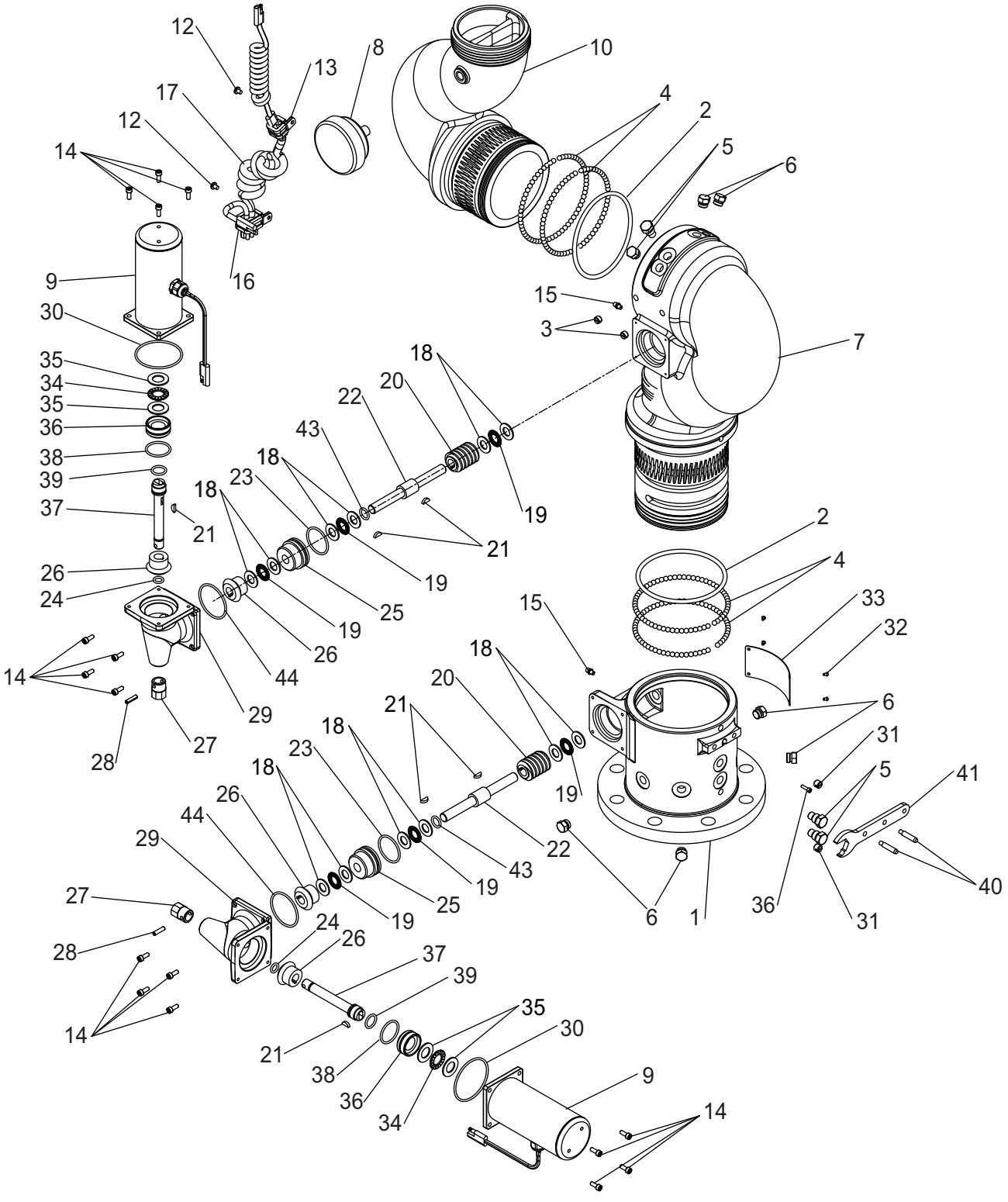

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SCORPION ELECTRIC 8394-04 (BRASS)

ITEM #	PART #	QTY	DESCRIPTION
1	15593001	1	BASE- 4" 150# FLANGE
2	57452000	2	O-RING
3	61248000	2	SET SCREW BRASS
4	15027000	248	BALL - .250 DIA. S/S
5	65075001	3	SCREW - DRIVE CAM
6	51863000	7	PLUG - STOP
7	81053001	1	INLET BODY SUB ASS'Y.
8	33587000	1	PRESSURE GAUGE
9	81733RP1	2	MOTOR - ELECTRIC
10	81054001	1	OUTLET BODY SUB ASS'Y.
11	81215001	1	SPARE PART (NOT SHOWN)
12	63797000	2	PHILPS PAN SCR SS
13	23566000	1	CLAMP - LOOP CUSHIONED
14	61037000	16	SOCKET CAP SCR S/S
15	31011000	2	FITTING - GREASE
16	23567000	1	CLAMP - LOOP CUSHIONED
17	80812000	1	WIRING HARNESS ASS'Y
18	71511000	12	WASHER - THRUST
19	15698000	6	BEARING - THRUST
20	71246000	2	GEAR - WORM
21	42002000	6	KEY - WOODRUFF
22	63936001	2	SHAFT - WORM
23	57336000	2	O-RING
24	57298000	2	O-RING
25	65559001	2	SPACER - BEARING
26	33692000	4	GEAR - MITER
27	47651001	2	NUT - OVERIDE
28	51224000	2	ROLL PIN
29	20399001	2	GEAR CASE
30	57318000	2	O-RING
31	61221000	2	SLT SET SCR NYLON
32	61215100	4	DRIVE SCREW S/S
33	44344000	1	LABEL - SCORPION
34	15699000	2	BEARING - THRUST
35	71513000	4	WASHER - THRUST
36	17707001	2	BEARING - BUSHING
37	63945001	2	SHAFT - GEAR
38	57337000	2	O-RING
39	57295000	2	O-RING
40	51097000	2	PIN - RETAINING
41	71306001	1	WRENCH
42	63796000	1	SOCKET CAP SCREW S/S
43	57429000	2	O-RING
44	57321000	2	O-RING

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